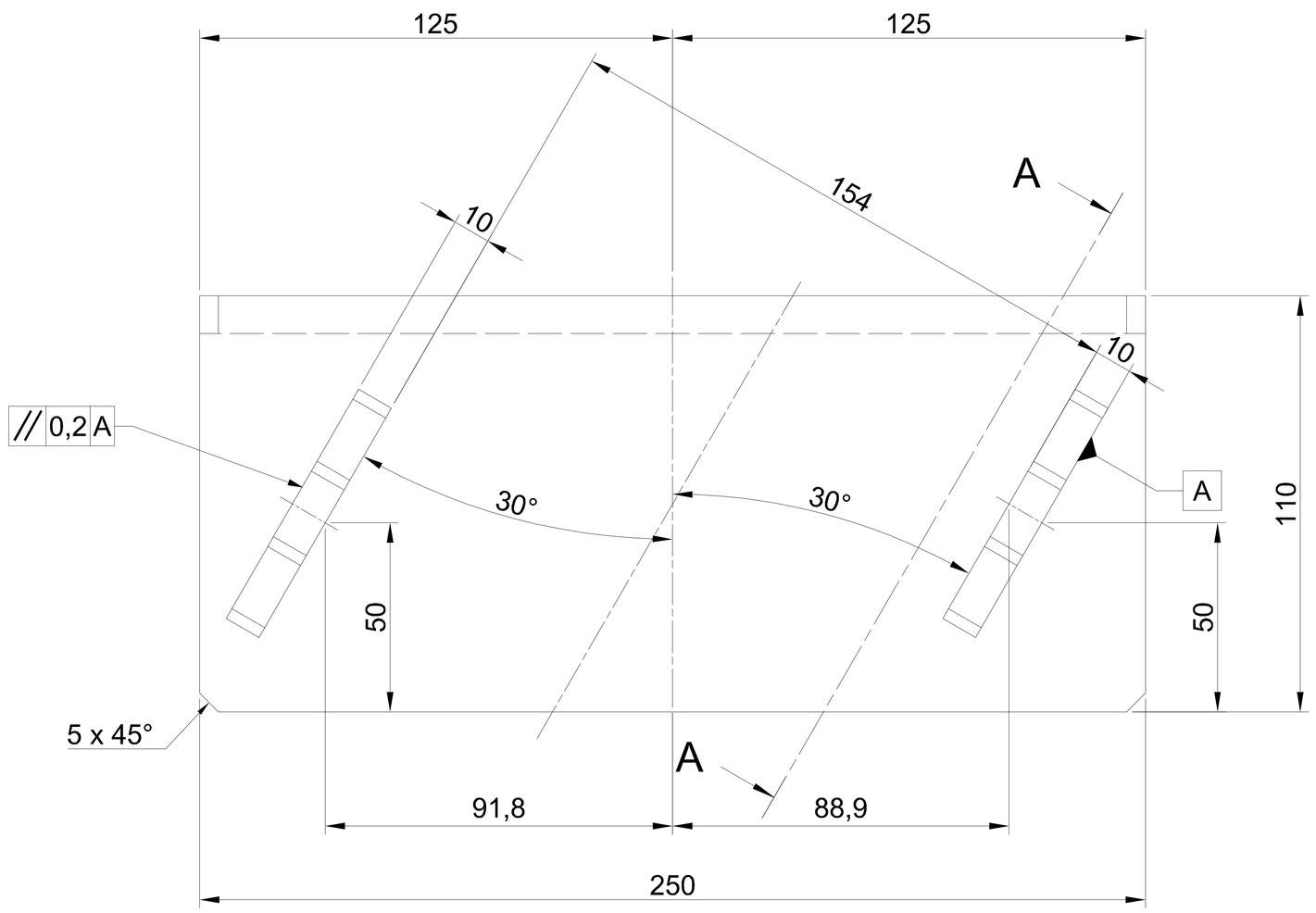
GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768)
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)

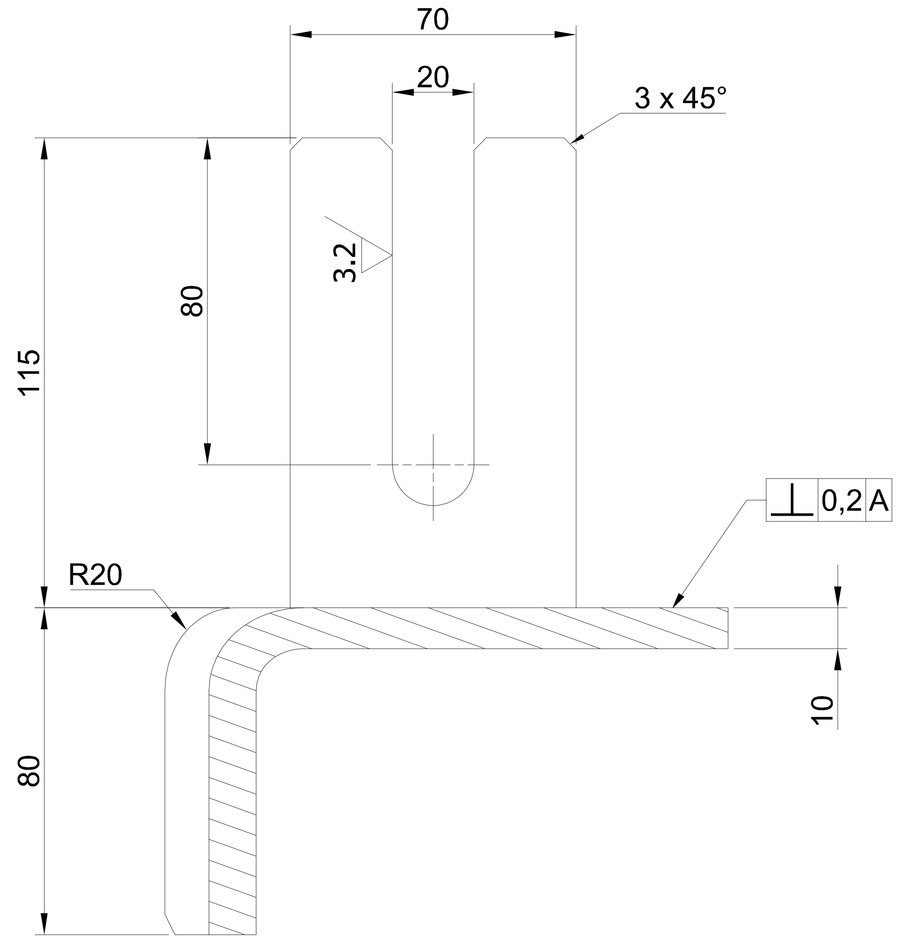
Size	above / up to	Gruppo di dimensioni	oltre / fino a	- 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000	4000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

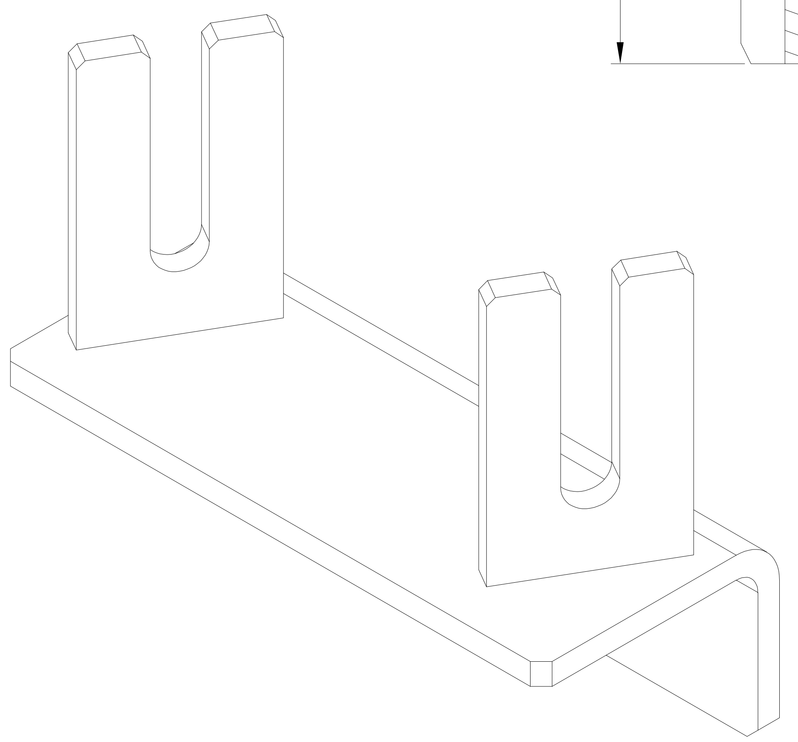
REMOVE SHARP EDGES
TOGLIERE SPIGOLI VIVI

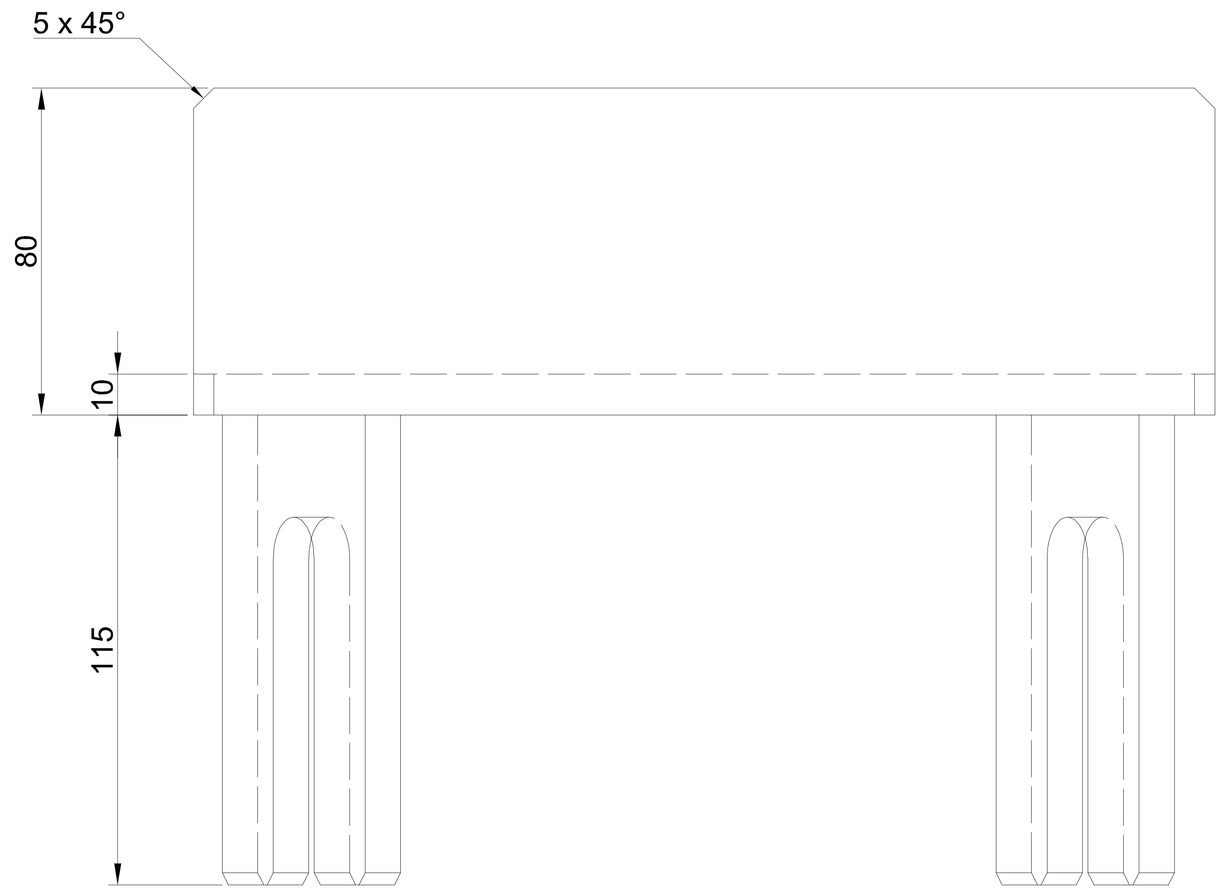
Chamfer / Smusso 0.5x45° R=0.5



A-A (1 : 1.5)







HIGH TEMPERATURE PAINTING REGULATIONS (600°C)
Paint the untreated surfaces as follows:
- 1 coat of TWO-COMPONENT INORGANIC ZINC FOR HIGH TEMPERATURES (450°C) TYPE ZINCOSIL (CO.VER.LAC.), 75µm thick.

- 1 or more coats of SILICONE PAINT FOR HIGH TEMPERATURES (600°C) TYPE HTA600 (CO.VER.LAC.), 60µm thick.
The final coat thickness will therefore be no less than 135µm.

BRUNO PRESEZZI spa
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

6.3 3.2

NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT

A
A

Q.TA'	S.P.	R.V.	R.V.	S235JR EN 10025	4,4 kg
	Disegnato	Verificato	Autorizzato	Materiale	Massa

DATA 19/02/2025
COMMESSA N.
DIS. ASSIEME

Descrizione:

Squadra sostegno canale
(CHANNEL SUPPORT TEAM)

Disegno N.
61-19-31A-145

Scala: 1 : 1.5
Revisione: 0
Foglio: 1 *di* 1

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

Via per Ornago,8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY
Tel. 039/635021 FAX 039/6081373 - e-mail: bruno.presezzi@brunopresezzi.com

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